

HE6797E is a solvent-based acrylic polyol resin with 4.2% hydroxyl content (based on the theoretical calculation of non-volatile components)

### Characteristics

It is used to prepare solvent-based two-component polyurethane coatings mixed with aliphatic isocyanate curing agent. It is suitable for varnish for automotive interior parts, automobiles, motorcycles, home appliances, etc.

### Delivery form

70% in n-Butyl acetate;

### Product specifications

Solid Content:	68.0–72.0%
Viscosity (25°C, NDJ rotational viscometer):	10.0-15.0 Pa.s
Color number	≤ 1# (Fe-Co)
Acid value	8.0-12.0 mgKOH/g
Appearance	clear and transparent

The following items are not required:

flash point	22°C
hydroxyl value	4.2% (based on the non-volatile components)
density (20°C)	0.99-1.03 g/ml

### Principal properties

Benzene-free solvent-free, high gloss, high fullness;  
High abrasion resistance;  
Good resistance to cosmetics and chemicals.

### Applications

It is mainly used in combination with Desmodur N75, N3390, N3600 and other curing agents, and can be used to prepare self-drying or low-temperature baking varnish for automotive interior parts, automobiles, motorcycles, home appliances, etc.

### Compatibility with resins and solvents

HE6631	+	HE6771	+	xylene	+	2-Butoxyethanol	+
HE6672	+	HE6673	+	S-100	+	CAC	+
HE6570	+	HE6678E	+	n-Butyl acetate	+	PMA	+
HE6675	+	HE6791	+	CYC	+	n-butanol	+

Note: + means soluble/miscible; ○ means partially soluble/partially miscible;

— means insoluble/incompatible.

### Reference recipe

Two-component (varnish)		diluent	
(Part A)			
HE6797E	75	n-Butyl acetate	55
BYK333	0.3	CAC	15
10%T-12	0.4	PMA	25
BYK052	0.1	DBE	5
PMA	10		
n-Butyl acetate	14.2		
(Part B) Bayer N3390	Part A: Part B: thinner =100: 42: 80~100		

### Storage guidelines

The resin should be stored indoors in original, unopened, undamaged container in a dry place at storage temperature no more than 30°C. Exposure to direct sunlight should be avoided.

### Shelf life

Under above mentioned storage condition, the shelf life of the resin will be 730 days after production.

For more than 730 days, the goods are still owned by ZOHO Company, the company's QC can make the corresponding extension of the shelf life after testing qualified.

### Material safety

This product data sheet only applies to the latest version of Material Safety Data Sheet. Any updates to safety-related information that are consistent with legal requirements will only be reflected in the safety data sheet, at the same time the Sheet will be updated and published. Information on current classification and labelling, application and process methods, and more safety-related data can be found in the latest Material Safety Data Sheet.